

## CLAIM AMENDMENTS

1. (canceled)

2. (currently amended) A composite material according  
to claim 10 ~~characterized in that the~~ wherein each multiphase layer  
contains an additional proportion of Go ~~[[and/]] or [[the]]~~ each  
single phase layer contains up to 1% of an additional titanium  
oxide proportion.

3. (canceled)

4. (currently amended) The composite material according  
to claim 10 ~~characterized in that~~ wherein the base body is composed  
of a hard metal, steel, cermet or ceramic.

5. (currently amended) The composite material according  
to claim 10 ~~characterized in that~~ wherein between the substrate  
body and ~~[[a]] the first oxide layer, which preferably is a~~  
multiphase oxide layer, at least one layer of TiCN, HfCN or ZrCN is  
provided which preferably has a thickness of 1 to 15  $\mu\text{m}$  ~~7~~  
~~especially 3 to 8  $\mu\text{m}$ .~~

6. (currently amended) The composite material according  
to claim 10 ~~characterized in that~~ wherein between ~~[[the]]~~ each  
multiphase oxide layer and the respective single-phase oxide layer,

preferably ~~between each two such layers~~, one or more intermediate layers are provided of TiCN, HfCN, or ZrCN, each of which preferably has a thickness between 0.2  $\mu\text{m}$  to 3  $\mu\text{m}$  ~~, especially 2  $\mu\text{m}$ .~~

7. (currently amended) The composite material according to claim 10 ~~characterized in that~~ wherein the total thickness of all of the multiphase oxide layers and all single phase oxide layers is 6 to 20  $\mu\text{m}$ , ~~preferably 10  $\mu\text{m}$ , whereby further preferably~~ the thickness of an individual multiphase oxide layer ~~[[is]]~~ being 2 to 6  $\mu\text{m}$ , ~~preferably 4  $\mu\text{m}$ , and/~~ or the thickness of the individual single phase oxide layer ~~[[is]]~~ being 1 to 5  $\mu\text{m}$  ~~preferably 3  $\mu\text{m}$ .~~

8. (currently amended) The composite material according to claim 10 ~~characterized in that~~ wherein the multilayer coating is produced by means of CVD.

9. (currently amended) The composite material according to claim 10 ~~characterized in that~~ wherein the composite material is subjected to a final dry blast treatment ~~[[with]]~~ using a granular blast agent composed of a high metal granulate and which at least in major part has a rounded grain configuration with a maximum diameter of 150  $\mu\text{m}$  ~~preferably with a maximum of 100  $\mu\text{m}$ .~~

1           10. (new) A composite material comprised of:

2           a base substrate body;

3           a first coating on the base body of a multiphase layer of  
4 titanium oxide and at least two oxides from the group of aluminum,  
5 zirconium, and hafnium oxide and a second single-phase layer on the  
6 first layer consisting of only one oxide of aluminum, zirconium,  
7 and hafnium; and

8           a second coating on the first coating of a multiphase  
9 layer of titanium oxide and at least two oxides from the group of  
10 aluminum, zirconium, and hafnium oxide and a second single-phase  
11 layer on the respective first layer consisting of only one oxide of  
12 aluminum, zirconium, and hafnium.

1           11. (new) The composite material defined in claim 10,  
2 further comprising:

3           a third coating on the second coating of a multiphase  
4 layer of titanium oxide and at least two oxides from the group of  
5 aluminum, zirconium, and hafnium oxide and a second single-phase  
6 layer on the respective first layer consisting of only one oxide of  
7 aluminum, zirconium, and hafnium.